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Bulletin No: 2015-RCTC02
Release Date: January 15, 2015
Effective Date: January 15, 2015
Supersedes:
Completion Date: March 1, 2015

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SERVICE BULLETIN

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|------------------------------------|---|
| Ride Manufacturer: A. Zamperla SpA | Affected Production Dates: 2004 and after |
| Ride Name: Twister Coaster Family | Affected Serial Nos.: All |
| Model Number: 420M, 310M, | |
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Abstract Of Issue:
Define preventive maintenance requirement necessary to determine when to replace a chain due to stretching.

Reason For Release:
To provide an objective value.

Action To Be Taken:
Annually measure the length of 20 links in a minimum of 4 different locations.

Detail Of Issue:
Theoretical length of 20 links: $20 \times 80\text{mm} = 1600\text{mm}$.
Maximum permissible length over 20 links: 1616mm.

Future Action To Be Taken:
If chain length exceeds the maximum permissible length in any of the sections verified, replace the entire chain.